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	7590 07/25/201 CHIN ROSENMAN LI	EXAMINER		
575 MADISON		THROWER, LARRY W		
NEW YORK, N	N I 10022-2383		ART UNIT	PAPER NUMBER
			1742	
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			07/25/2011	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

The MAILING DATE of this communication appear Period for Reply  A SHORTENED STATUTORY PERIOD FOR REPLY IS WHICHEVER IS LONGER, FROM THE MAILING DAT  - Extensions of time may be available under the provisions of 37 CFR 1.136(a after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period will a - Failure to reply within the set or extended period for reply will, by statute, ca Any reply received by the Office later than three months after the mailing da earned patent term adjustment. See 37 CFR 1.704(b).  Status  1) Responsive to communication(s) filled on 08 Octor	S SET TO EXPIRE 3 MONTH E OF THIS COMMUNICATIO a). In no event, however, may a reply be time apply and will expire SIX (6) MONTHS from use the application to become ABANDONE attended to this communication, even if timely file application is non-final.	(S) OR THIRTY (30) DAYS, N. mely filed In the mailing date of this communication. ED (35 U.S.C. § 133). d, may reduce any
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closed in accordance with the practice under Ex		
Disposition of Claims		
<ul> <li>4)  Claim(s) 1-15 is/are pending in the application.</li> <li>4a) Of the above claim(s) 9 is/are withdrawn from</li> <li>5)  Claim(s) is/are allowed.</li> <li>6)  Claim(s) 1-8 and 10-15 is/are rejected.</li> <li>7)  Claim(s) is/are objected to.</li> <li>8)  Claim(s) are subject to restriction and/or expressions.</li> </ul>		
Application Papers		
9) The specification is objected to by the Examiner.  10) The drawing(s) filed on is/are: a) acception acception acception acception to the drawing specification acception acceptance	awing(s) be held in abeyance. Se	e 37 CFR 1.85(a). ojected to. See 37 CFR 1.121(d).
Priority under 35 U.S.C. § 119		
12) Acknowledgment is made of a claim for foreign provided as a claim for every foreign provided as a claim for every foreign provided as a claim for foreign provided as a claim fore	nave been received. nave been received in Applicat documents have been receiv PCT Rule 17.2(a)).	ion No ed in this National Stage
Attachment(s)  1) Notice of References Cited (PTO-892)  2) Notice of Draftsperson's Patent Drawing Review (PTO-948)  3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date	4)  Interview Summary Paper No(s)/Mail D 5)  Notice of Informal I 6)  Other:	Pate

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### **DETAILED ACTION**

#### Continued Examination Under 37 CFR 1.114

- 1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on October 8. 2010 has been entered.
- 2. Claims 1-2 are amended; claims 13-15 are new; claim 9 is withdrawn.

## Claim Rejections - 35 USC § 112

3. The following is a quotation of the first paragraph of 35 U.S.C. 112:

The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same and shall set forth the best mode contemplated by the inventor of carrying out his invention.

Claims 1-8 and 10-15 are rejected under 35 U.S.C. 112, first paragraph, as failing to comply with the written description requirement. The claim(s) contains subject matter which was not described in the specification in such a way as to reasonably convey to one skilled in the relevant art that the inventor(s), at the time the application was filed, had possession of the claimed invention. Claim 1 recites the limitation in step (h) requiring the first layer to not include the second granular material. There is no support in the application as filed for this limitation. If Applicant is intending to refer to paragraph 43 of the instant Application for support, then it should be noted that although this

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portion of the instant specification discloses a difference in composition between the two layers, and that one layer contains granules of expanded material, it does not exclude expanded material in the other layer. Any negative limitation or exclusionary proviso must have basis in the original disclosure. The mere absence of a positive recitation is not basis for an exclusion. See MPEP 2173.05(i). The negative limitation in claim 1 does not have basis in the original disclosure.

## Claim Rejections- 35 USC §103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claims 1, 4, 6-7 and 10-15 are rejected under 35 U.S.C. 103(a) as being unpatentable over Toncelli (WO 01/45921) in view of Potkanowicz (US 3,560,290) and Schock et al. (US 6,177,179).

Claim 1: Toncelli discloses preparation of a mix comprising of a hardening resin and a granular material and quartzes or quartzites, considered to meet the filler material instantly claimed, intended to form the visible side of the final slab article on Page 10 (Lines 1-25). In the discussion of the plant on Page 9 indented under (2) discloses a second station B wherein a film forming agent is sprayed onto the underlying rubber sheet 20. This is the separating or releasing material that is applied to the rubber sheets. See also step (5) with fifth station D. The prior art, Fig. 1 illustrates a plant

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used to manufacture slabs by means through vibratory compaction under vacuum conditions. (page 8, lines 29-30). Toncelli, on Page 9 indented under (6) discloses a sixth station for vibratory compaction under vacuum where the mixture comprised between the two rubber sheets is submitted to a compressive force and to a vibratory action under vacuum conditions. Toncelli, on Page 9 indented under (7) discloses a seventh catalysis station where the catalysis reaction giving the finished produce takes place. Toncelli, on page 9, Line 10 discloses a mixture 26 and on Page 10, Lines (5-6) discloses that the mixture 26 consisits of inorganic materials in a powder form, it further teaches on Page 9, Lines 19-20 that this material could be guartz or quartzites (i.e., fillers). The prior art of Toncelli does not teach a web of continuous glass filaments being pre-impregnated with one of the first hardening resin and a compatible resin. Potkanowicz teaches a method and apparatus for combining a viscous resin and reinforcing glass fiber strands. He also teaches that the thermo-setting resin is cured immediately after combination with the glass fiber in the form and shape of building panel, and that the impregnation of the glass fiber strands with the resin is readily effected. (Column 1, Lines 10-40) It is necessary to work the composite sheet further to insure complete coating and impregnation of the strands with the resin (i.e. make sure they are compatible). (Column 3, Lines 1-4) It would have been obvious to a person with an ordinary skill in the art at the time the invention was made to impregnate the layers of the prior art of Toncelli as taught by Potkanowicz. The motivation for doing so is that this would provide an economic process for producing an inexpensive raw material for the manufacture of the reinforced resinous articles. (Potkanowicz, Column

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3, Lines 30-32) Further, the prior art of Toncelli does not teach the second granular material being a light weight granular material, the one of the same hardening resin used in the mix and a compatible resin being present in the second mix with a volumetric percentage substantially equal to volumetric percentage of the hardening resin in the first mix. Schock teaches a process to produce an integral board-like component comprising a visible side and a rear side. It is suggested that the filler content of the first filler in the visible side layer be 50 to 90% by volume, that the rear side comprise a layer which is formed from a polymer matrix filled with a second inorganic filler wherein the proportion of the polymer matrix in this layer in % by volume differs quantitatively by 20% at the most from the volume content of the polymer matrix in the visible side layer. It would have been obvious to a person with an ordinary skill in the art at the time the invention was made to use the volume percentage as taught by Schock in the process of the prior art of Toncelli. The motivation for doing so is that this would ensure that the layers can be produced in a relatively simple manner with very good planarity but also that the planarity of the layer is maintained during changes in temperature with differences in temperature of 100 degrees C. (Schock, Column 2, Lines 45-55)

Regarding **Claim 4,** Toncelli on Page 10 Lines (25-27) discloses a hardening resin is preferably an epoxy resin or polyester resin.

Regarding **Claims 6-7 and 10-15,** Toncelli on Page 10, Lines (19-23), discloses a granular material present in said first layer of a stony and/or calcareous and/or

siliceous type being quartzes, or quartzites, granites, glass, metals, shells, ceramics of all kinds, minerals of various kind.

# 5. Claims 2-3 are rejected under U.S.C. 103 (a) as being unpatentable over Toncelli (WO 01/45921) in view of Rosendahl (DE 3043869).

Regarding Claims 2 and 3, Toncelli on Page 13 Lines (7-21), teaches that the addition of inorganic material to the mixture having a grain size of 1.2 mm which falls within the claimed range. Toncelli on Page 10 Lines (1-6), also discloses the method comprising the step of adding inorganic materials in granular form with the option of adding an inorganic material.

Rosendahl, (in the Abstract), teaches using expanded clay for the production of slabs of lightweight material in order to prevent subsequent disintegration.

Based on these teachings, it would have been obvious to one having ordinary skill in the art to modify the method of Toncelli to include the use of expanded clay of Rosendahl in order to reinforce the slab of Toncelli and thus prevent disintegration.

## 6. Claim 5 is rejected under U.S.C. 103 (a) as being unpatentable over Toncelli (WO 01/45921) in view of Peccenini et al. (US 4,268,574).

Regarding Claim 5, Toncelli discloses on page 10 Lines (25-27) that said hardening resin is preferably an epoxy resin or a polyester resin.

Toncelli does not teach adding an organofunctional silane to the polyester resin.

Peccenini et al. teaches the addition of organofunctional silane to polyester resin for the

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purpose of improving bond strength in the manufacture of layered structures. (Col. 2, Lines 5-9)

Based on these teachings, it would have been obvious to one having ordinary skill in the art to add the organofunctional silane to the hardening resin, i.e., epoxy resin or polyester resin as a coupling agent in order to improve bonding between layers.

(Peccennini, Col. 4, Lines 66-68)

7. Claim 8 is rejected under U.S.C. 103 (a) as being unpatentable over Toncelli (WO 01/45921) in view of Bellasalma et al. (US 4,959,401).

Regarding Claim 8, Toncelli discloses on page 10 Lines (19-23), a filler is chosen from quartz.

Toncelli does not teach using quartz in the form of cristobalite. Bellasalma et al. (column 3, Lines 31-35) teaches using silicon dioxide (i.e., cristobalite) as a high temperature melting binder which also provides clarity in the finished product.

Based on these teachings, it would have been obvious to one having ordinary skill in the art to choose the quartz in the form of powdered cristobalite in order to enhance the clarity of the finished product. (Bellasalma, Col. 3, Lines 35-37)

## Response to Arguments

8. Applicant's arguments with respect to claims 1-8 and 10-15 have been considered but are most in view of the new ground(s) of rejection.

### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to LARRY THROWER whose telephone number is (571)270-5517. The examiner can normally be reached on Monday through Friday from 9:30AM-6PM est.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Christina A. Johnson can be reached on 571-272-1176. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Larry Thrower/ Examiner, Art Unit 1742 Application/Control Number: 10/568,165

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